



**WASTEWATER TECHNOLOGY  
T R A I N E R S**

*Transforming today's operators into tomorrow's water quality professionals*

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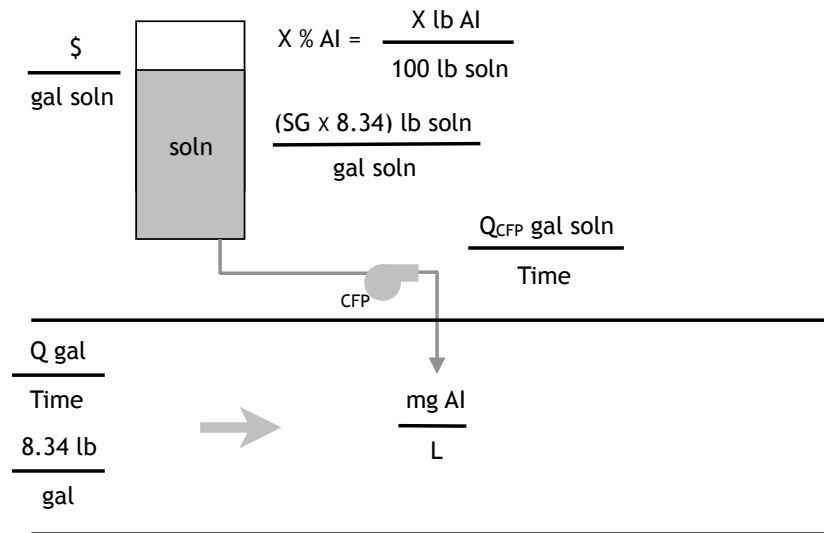
**Problem of the Day  
2015.Jul.18**

**Problem of the Day**

High test hypochlorite, HTH, is being used to super-chlorinate a recycle water holding tank. The HTH is 70% available chlorine. The tank is 65 feet in diameter and holds 16 feet of water. How many pounds of HTH must be added to dose the tank at 45 mg/L chlorine?

## Introduction

As in yesterday's Problem of the Day, the first step in approaching today's problem is to recognize this as a chemical dosing problem. WWTT uses the same basic graphic, repeated below, for all chemical dosing problems.



*Generic graphic for setting up chemical dosing problems (AI = active ingredient, SG = specific gravity, CFP = chemical feed pump,  $Q_{CFP}$  = flow rate of chemical feed pump, and  $Q$  = process flow).*

In today's problem, HTH, a solid, is being added to a volume not a flow. If I were drawing this on the whiteboard, instead of the open-ended pipe shown in the graphic, I'd put "ends" on the pipe so it would look like a tank rather than a pipe. Also, since HTH is a solid, there is no density to report.

## Solution

It is helpful to list the "givens" in the problem in the same order used in all chemical dosing problems expressed very specifically (the WWTT way!). Note: the active ingredient in this problem is chlorine ( $\text{Cl}_2$ )

1. Concentration of active ingredient in HTH = 70%  $\text{Cl}_2$  = 70 lb  $\text{Cl}_2$ /100 lb HTH
2. Density of HTH: no density needed since HTH is a solid
3. HTH feed rate = **unknown**
4. Volume to which HTH is fed: to be determined
5. Density of water = 8.34 lb/gal
6. Dose = 45 mg  $\text{Cl}_2$ /L

The question asks for pounds of HTH so the units lb HTH are put between heavy vertical lines, as always, followed by an equals sign and the blank solution bridge.

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$$\left| \text{lb HTH} \right| = \underline{\hspace{10cm}}$$

The solution bridge is started by entering item No. 1 in the list, so that the units lb HTH are in the numerator as needed in the answer (shown in **bold**). In the list given above, this is the only piece of

information given with the units lb HTH.

<b>lb HTH</b>	=	100 lb HTH			
		70 lb Cl <sub>2</sub>			

There is no other item in the list with the units lb Cl<sub>2</sub>, but there is the next best thing, mg Cl<sub>2</sub> (item No. 6). This is entered so the units Cl<sub>2</sub> cancel, denominator and numerator.

<b>lb HTH</b>	=	100 lb HTH	45 mg Cl <sub>2</sub>			
		70 lb Cl <sub>2</sub>	L			

The next entry cancels mg and L.

<b>lb HTH</b>	=	100 lb HTH	45 mg Cl <sub>2</sub>	L		
		70 lb Cl <sub>2</sub>	L	M·mg		

The M in the conversion factor just entered reminds us that an Mgal is needed (this portion of the solution bridge is a pounds calculation). Since we don't have an Mgal in the information given, we enter the conversion factor Mgal/10<sup>6</sup> gal.

<b>lb HTH</b>	=	100 lb HTH	45 mg Cl <sub>2</sub>	L	Mgal		
		70 lb Cl <sub>2</sub>	L	M·mg	10 <sup>6</sup> gal		

There are no other gal in the information given, but we know we can calculate the volume of the tank in ft<sup>3</sup>, so another conversion factor is entered.

<b>lb HTH</b>	=	100 lb HTH	45 mg Cl <sub>2</sub>	L	Mgal	7.48 gal			
		70 lb Cl <sub>2</sub>	L	M·mg	10 <sup>6</sup> gal	ft <sup>3</sup>			

The volume of the cylindrical tank is entered next and units canceled as appropriate.

<b>lb HTH</b>	=	100 lb HTH	45 mg Cl <sub>2</sub>	L	Mgal	7.48 gal	0.785	65 ft	65 ft	16 ft		
		70 lb Cl <sub>2</sub>	L	M·mg	10 <sup>6</sup> gal	ft <sup>3</sup>						

Finally, the density of water is entered to cancel lb and gal.

<b>lb HTH</b>	=	100 lb HTH	45 mg Cl <sub>2</sub>	L	Mgal	7.48 gal	0.785	65 ft	65 ft	16 ft	8.34 lb		
		70 lb Cl <sub>2</sub>	L	M·mg	10 <sup>6</sup> gal	ft <sup>3</sup>						gal	

Since all the units have now canceled except those needed in the answer, we know the solution bridge is complete. The arithmetic gives the answer.

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lb HTH	=	100 lb HTH	45 mg Cl <sub>2</sub>	£	Mgal	7.48 gal	0.785	65 ft	65 ft	16 ft	8.34 lb
		70 lb Cl <sub>2</sub>	£	Mmg	10 <sup>6</sup> gal	ft <sup>3</sup>					gal

$$100 \times 45 \times 7.48 \times 0.785 \times 65 \times 65 \times 16 \times 8.34 \div 70 \div 1,000,000 = \underline{\underline{213 \text{ lb HTH}}}$$

### Discussion

Again, no need to memorize any equations or piecharts because the units tell us how to solve the problem!

***Happy calculating! Let us know, by leaving a comment, if you want us to do a specific problem, if you see a mistake, or if you have a question on any of the Problems of the Day you are looking at.***